2/2-way valves DN 8 to DN 25

for neutral steamy and liquid fluids Indirectly solenoid actuated Piston valves Internal threads G 1/4 to G 1 or 1/4" NPT to 1" NPT Operating pressure 1 to 25 bar

+200 °C 25 bar Click-on

85320 85330

Description (standard valve)

Solenoid valve for e.g. hotwater and steam

Switching function : Normally closed Flow direction : determined

Fluid temperature : -10 °C up to max. +200 °C

Ambient temperature : $-10 \,^{\circ}\text{C}$ up to max. $+50 \,^{\circ}\text{C}$; if solenoid

mounting position vertical underneath,

temperature max. +60 °C

Mounting position: optional, preferably solenoid

vertical on top



Material

Body: Brass Seat seal: PTFE

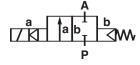
Internal parts: Stainless steel, FPM, PTFE

For contaminated fluids insertion of a strainer is recommended (see accessories).

Features

- · Compact piston valve
- · High flow rate
- Damped operation
- · Simple compact design
- Solenoid in Click-on[®] design
- · Stainless steel piston bushing

Symbol



Ordering information

To order, quote model number from table overleaf, e.g. 8532000.9152 for a G 1/4 valve with standard solenoid.

Characteristic data

See page 2 valve and solenoid informations

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Series 85320 / 85330

2/2-way valves DN 8 to DN 25

Characteristic data

Valves

Part Number. with DC or AC solenoid	Nominal Diameter (mm)	Port Size	Valve Length (mm)	Operating Pressure * min max (bar)		kv-Value ** (Base m³/h)	Weight (kg)
8532000.9152 8533000.9152	8	G 1/4 1/4" NPT	60	1	25	2,2	0,83
8532100.9152 8533100.9152	10	G 3/8 3/8" NPT	60	1	25	3,4	0,82
8532200.9152 8533200.9152	12	G 1/2 1/2" NPT	67	1	25	4,4	0,85
8532300.9152 8533300.9152	20	G 3/4 3/4" NPT	80	1	25	7,0	1,25
8532400.9152 8533400.9152	25	G 1 1" NPT	95	1	25	10,5	1,70

^{*} with gaseous and liquid fluids up to 40 mm²/s (cSt)

State voltage [V] and frequency [Hz]

9152 Solenoid

Standard voltages

DC	AC	
	50 Hz	60 Hz
24 V	24 V	_
-	110 V	120 V
-	230 V	220 V

Design acc. to VDE 0580 Voltage range ±10 % 100 % duty cycle

Protection class acc. to EN 60529 IP65 Socket acc. to DIN EN 175301-803 (included)

Power Consumption

According to VDE 0580 at coil temperature +20 °C. In operating the solenoid coil decrease the power consumption appr. 30 %.

DC	AC Inrush	Holding	
10 W	15 VA	10 W	

For technical details see catalogue-register "Solenoids"

Options (Valves)

XXXXX**01.**XXXX Normally open (NO),

operating pressure 1 up to 16 bar

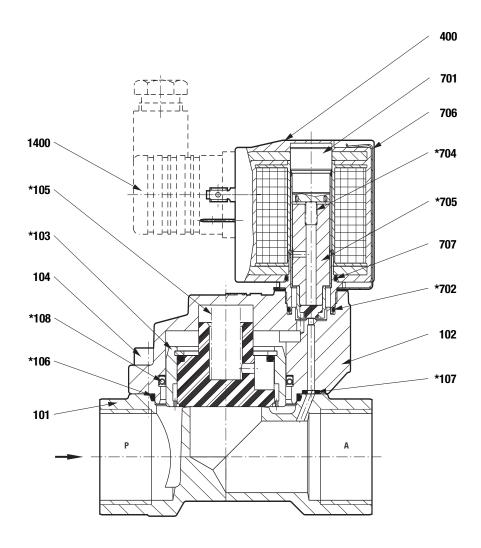
XXXXX**02.**XXXX Manual override

On request Further versions

^{**} C_V-value (US) \approx k_V-value x 1,2



Section View



101	Valve body	
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¹⁰² Valve cover

^{*103} Valve piston

¹⁰⁴ Cheese head cap screw

^{*105} Pressure spring

^{*106} O-ring

^{*107} O-ring

^{*108} Grooved ring

⁴⁰⁰ Solenoid

⁷⁰¹ Core tube

^{*704} Pressure spring

^{*705} Core

⁷⁰⁶ Spring clip

⁷⁰⁷ O-ring

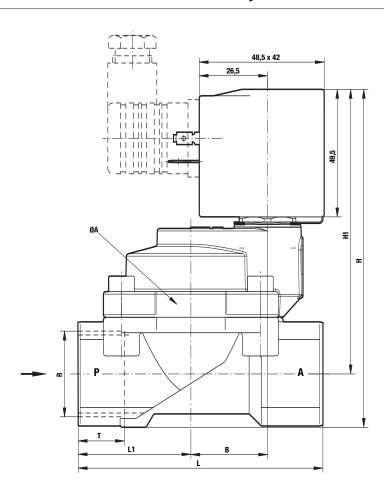
¹⁴⁰⁰ Socket (included)

^{*} These individual parts form a complete wearing unit. When ordering spare parts please state Cat No and Series No.



General Dimensions

Solenoid rotatable 360° Socket turnable 4 x 90° (Socket included)



Part Number	Ø A	В	Н	H1	L	L1	R	Т
8532000.9152	44	19,5	105,0	93,5	60	27,5	G 1/4	12,0
8533000.9152							1/4" NPT	10,0
8532100.9152	44	19,5	105,0	93,5	60	27,5	G 3/8	12,0
8533100.9152							3/8" NPT	10,5
8532200.9152	44	19,5	107,5	93,5	67	31,0	G 1/2	14,0
8533200.9152							1/2" NPT	13,5
8532300.9152	50	24,0	119,0	102,5	80	36,5	G 3/4	16,0
8533300.9152							3/4" NPT	14,0
8532400.9152	62	29,5	121 5	110,5	95	44,0	G 1	18,0
8533400.9152			131,3				1" NPT	17,0

Note to Pressure Equipment Directive (PED):

The valves of this series, including the connection-size DN 25 (G 1), are according to Art. 3 § 3 of the Pressure Equipment Directive (PED) 97/23/EG. This means interpretation and production are in accordance to engineers practice wellknown in the member countries.

The CE-sign at the valve refers not to the PED. Thus the declaration of conformity is not longer applicable for this directive.

For valves > DN 25 (G 1) Art. 3 § (1) No.1.4 applies. The basic requirements of the Enclosure I of the PED must be fulfilled. The CE-sign at the valve includes the PED. A certificate of conformity of

Note to Electromagnetic Compatibility Guideline (EEC):

The valves shall be provided with an electrical circuit which ensures the limits of the harmonised standards EN 50081-1 and EN 50082-1 are observed, and hence the requirements of the Electromagnetic Compatibility Guideline (89/336/EEC) satisfield.

Buschjost and the picture [

this directive will be available on request.



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